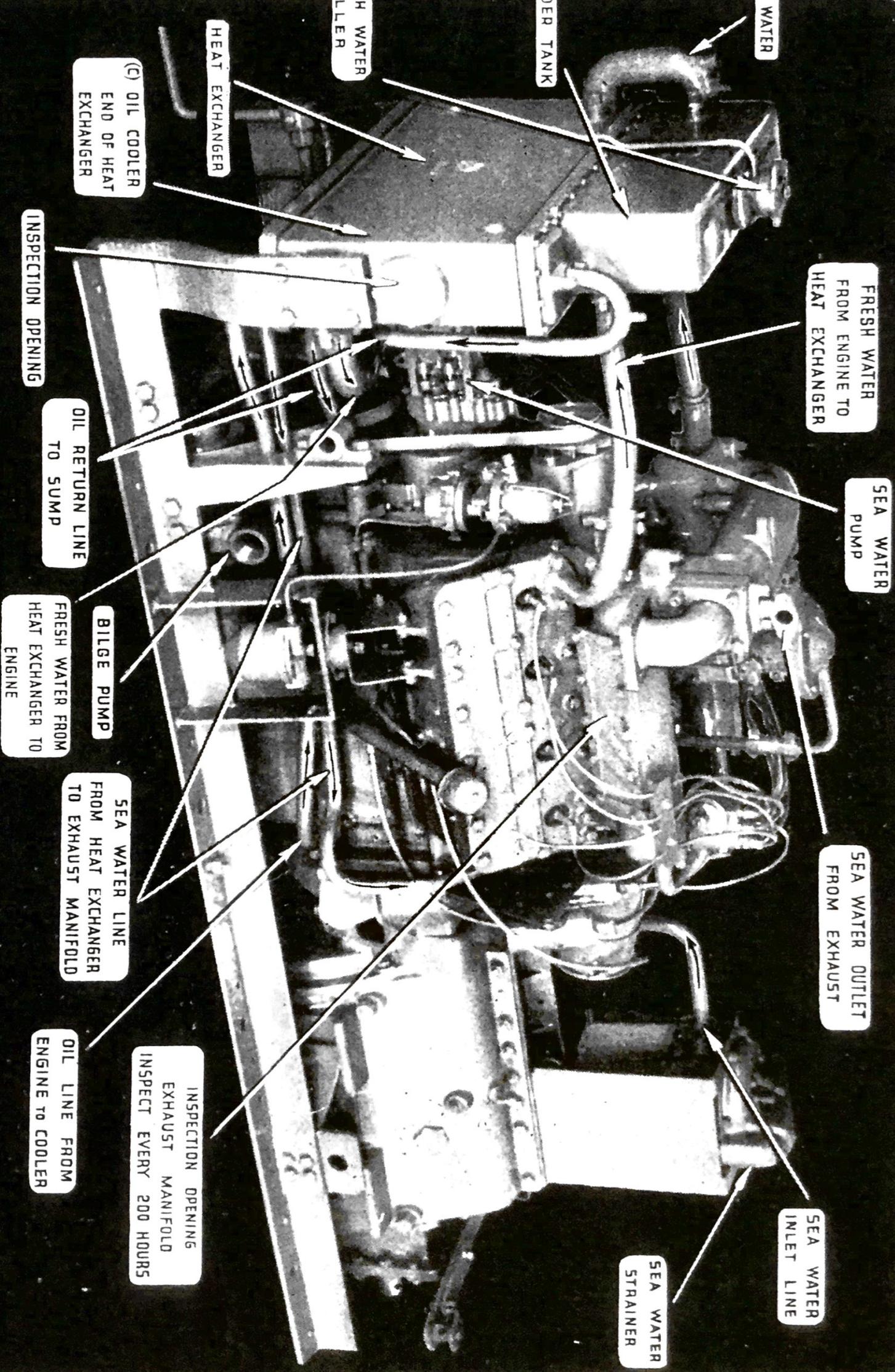


WATER CIRCULATION



WATER

COOLER TANK

SEA WATER PUMP

FRESH WATER FROM ENGINE TO HEAT EXCHANGER

SEA WATER PUMP

SEA WATER OUTLET FROM EXHAUST

SEA WATER INLET LINE

SEA WATER STRAINER

HEAT EXCHANGER

(C) OIL COOLER END OF HEAT EXCHANGER

INSPECTION OPENING

OIL RETURN LINE TO SUMP

BILGE PUMP

SEA WATER LINE FROM HEAT EXCHANGER TO EXHAUST MANIFOLD

OIL LINE FROM ENGINE TO COOLER

INSPECTION OPENING EXHAUST MANIFOLD INSPECT EVERY 200 HOURS

WATER CIRCULATION