

40-60 Cadillac Front Seat Coils									
Front	Row	Number	Cadillac	Free	Compressed	Coil OD	Wire Diam.	Number	Notes and comments
	Number	of coils	Part No.	Length-in	Length-in	inch	Gage	of coils	
	1	17	17 7 1/4	8 3/4	8	2 3/8"	12	7	
	2	18	18 7	9	7 1/4	See Note	15	7	Tapered coil diam from 2" to 2 1/2"
							Original coils are white marked. Doubled at each end.		
							All others double with plain coils which are 16 gage.		
	3	17	17 6 3/4	9	7	See Note	15	7	Tapered coil diam from 2" to 2 1/2"
							Original coils are white marked. Doubled at each end.		
							All others double with plain coils which are 16 gage.		
	4	18	18 6 1/2	9	6 1/2	2 1/2"	16	5	
							Double up coils with one white mark going with plain black.		
	5	17	17 6 1/4	8	6	2 1/2"	16	4	Double all coils
	6	18	18 6	8	6	2 1/2"	16	4	Double all coils
	7	17	17 5 3/4	8	5 3/4	2 1/2"	16	4	Double all coils
	8	18	18 5 1/2	8	5 1/2	2 1/2"	16	4	Double all coils
Rear	9	17	17 5 1/4	6 1/2	5 1/2	2 3/8"	12	4	
12 gage equals about 0.10 inch				Spring Formula		k=Cd4/D3N			
15 gage equals about 0.072 inch						C=constant			
16 gage equals about 0.062 inch						d=wire diameter			
						D=coil diameter			
						N=number of active coils			