

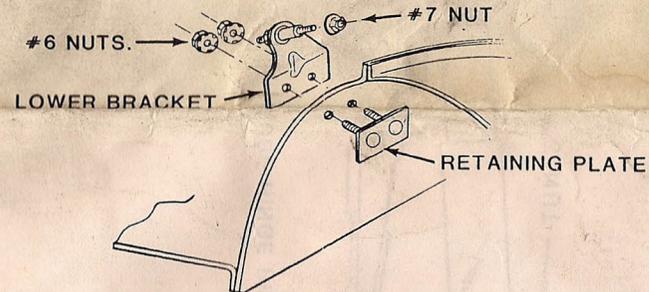
RAISE LID TO FULL EXTENSION OF GAS SUPPORTS. PROP LID IN THIS POSITION AND MEASURE DIMENSION "A" BEFORE REMOVAL OF EXISTING GAS SUPPORTS.

1. LID MUST BE OPEN TO DIMENSION "A" BEFORE REMOVAL OF EXISTING GAS SPRINGS. THE LID MUST BE HELD OPEN TO DIMENSION "A" WHEN INSTALLING THE NEW SERVICE SUPPORT ASSEMBLIES.
2. REMOVE EXISTING GAS SUPPORTS  
**CAUTION:** AFTER REMOVAL OF GAS SUPPORTS, DO NOT CLOSE LID UNTIL NEW SUPPORTS ARE FULLY INSTALLED AS LID MAY CONTACT COMPARTMENT FRONT (TULIP) PANEL AND CAUSE PAINT DAMAGE.
3. BREAK TAB OFF HINGE ASSEMBLY AT CREASE LINE AS SHOWN.



INSTALL #4 LOWER BRACKET TO #3 SUPPORT USING #7 NUTS. AND INSTALL SUPPORT ON HINGE ARM STUD.  
ATTACH #1 UPPER BRACKET ASSEMBLY OVER STUD AND TIGHTEN SCREW.

4. USING THE HOLE IN THE END OF THE UPPER BRACKET AS A GUIDE, DRILL A 9/64" HOLE THROUGH THE TAB ON THE HINGE ARM AND DRIVE SCREW #2.
4. ALIGN #4 LOWER BRACKET ON WHEELHOUSE SURFACE UNTIL SUPPORT SIDE OF BRACKET IS VERTICAL. PUSH REARWARD ON BRACKET TO ELIMINATE ANY LOOSENESS IN SYSTEM.
5. USING A CENTER PUNCH MARK LOCATION OF THE TWO LOWER BRACKET ATTACHING HOLES ON THE WHEELHOUSE. DRILL TWO 5/16" (8mm) HOLES AT PREVIOUSLY MARKED LOCATION.
6. APPLY 3M STRIP CAULK (08578) OR EQUIVALENT AROUND BOLTS IN RETAINING PLATE.
7. INSTALL #5 RETAINING PLATE ASSEMBLY TO OUTSIDE SURFACE OF WHEELHOUSE AND SECURE IT AND LOWER BRACKET WITH TWO #6 NUTS.



8. COVER BOLT HEADS AND EDGE OF RETAINING PLATE ASSEMBLY WITH 3M DRIP CHECK SEALER (08531) OR EQUIVALENT.
9. SPRAY 3M RUBBERIZED UNDERCOATING OR EQUIVALENT TO COMPLETELY COVER RETAINING PLATE ASSEMBLY.

NOTE: LUBRICATION OF HINGE PIN IS RECOMMENDED.  
USE 10W-30 MOTOR OIL

B-C Kit #20477733

CADILLAC Kit #20477734

Instruction sheet package installation #20498326